



## Three Bond International, Inc. Technical Data Sheet

### TB1401B – THREAD LOCK

#### Information

TB1401B is a solvent based thread lock and can be used to lock screws, bolts, and threaded fasteners. TB1401B resists vibration and impact, and will not harm most plastics and printed parts. TB1401B can be used to prevent the loosening, leaking and rusting of screws.

#### Typical Properties

##### 1. General Properties

Item	Unit	TB1401B
Appearance	-	Green
Viscosity	mPa{cP}	350{350}
Specific Gravity	-	0.88

##### 2. Curing speed

Property	Units	Value
Curing schedule M10, Iron bolt/nut Initial fastening force = 0	1 day 2 days 3 days 7 days	0.8{8}
		1.5{15}
		3.0{31}
		10.5{107}
Break loose torque at various temperature M10, Iron bolt/nut Initial fastening force = 0	25°C 50°C 70°C	10.5 {107}
		6.0 {61}
		4.0 {41}
Bolt size and break loose torque Iron bolt/nut Initial fastening force = 0	M3 M4 M6 M8 M10	0.3 {3}
		0.6 {6}
		3.5 {36}
		5.5 {56}
		10.5 {107}

##### 3. Percent Non Volatile

% N/V = 31

*These are typical results not product specifications.*