



Three Bond International, Inc. Technical Data Sheet

TB1742Z VERY FAST CURING CYANOACRYLATE ADHESIVE

Information

TB1742Z is a low viscosity, very fast curing, single component cyanoacrylate adhesive. It cures rapidly at room temperature and demonstrates excellent adhesive efficiency.

Applications

TB1742Z can be used mostly for bonding metals, plastics and rubbers.

Typical Properties

1. Uncured State

Properties	Units	Value
Appearance	-	Clear transparent liquid
Viscosity	mPa • s {cP}	20 {20}
Specific gravity	-	1.05
Set time Steel/Steel	Second	3
Set time NBR/NBR		2
Set time EPDM/EPDM		4
Set time EPDM/Soft PVC		10
Set time ABS/ABS		5
Set time Balsa wood/Balsa wood		2

2. Cured Material

Lap shear strength

Substrate	Units	Value
Steel/Steel		14.7{150}
NBR/NBR		MF
EPDM/EPDM		MF
EPDM/Soft PVC		MF
ABS/ABS		MF
Balsa wood/Balsa wood		MF

MF - Material failure

3. Military Specification

MIL-A- 46050C, Type II, Class 1

These are typical results not product specifications.