



Three Bond International, Inc.
Technical Data Sheet

TB1746B
CYANOACRYLATE ADHESIVE

Information

TB1746B is a medium high viscosity, slow curing, and single component cyanoacrylate adhesive. It cures rapidly at room temperature and demonstrates excellent adhesive efficiency.

Applications

TB1746B can be used mostly for bonding metals, plastics and rubbers.

Typical Properties

1. Uncured State

Properties	Units	Value
Appearance	-	Clear transparent liquid
Viscosity	mPa • s {cP}	750 {750}
Specific gravity	-	1.05
Set time Steel/Steel	Second	50
Set time NBR/NBR		25
Set time EPDM/EPDM		35
Set time EPDM/Soft PVC		25
Set time ABS/ABS		25
Set time Balsa wood/Balsa wood		30

2. Cured Material

Lap shear strength

Substrate	Units	Value
Steel/Steel	MPa{kgf/cm ² }	15.7{160}
NBR/NBR		MF
EPDM/EPDM		MF
EPDM/Soft PVC		MF
ABS/ABS		MF
Balsa wood/Balsa wood		MF

MF - Material failure

3. Military Specification

MIL-A- 46050C, Type II, Class 3

These are typical results not product specifications.