



Three Bond International, Inc. Technical Data Sheet

TB Glue Accelerator 31 **(TB Activator 1791A)**

Information

Three Bond Glue Accelerator 31 is a clear to yellow liquid, which speeds up the cure rate of ThreeBond 1700 series instant adhesives.

Application

TB Glue Accelerator 31 speeds up the cure rate of ThreeBond 1700 series instant adhesives. It helps create a strong bond quicker than instant adhesives used alone.

Typical Properties

Properties	TB-TS	Value
Appearance	201-01	Clear to yellowish liquid
Specific gravity (@ 25°C)	213-02	0.84
Curing Time	-	60 Sec. Max. with TB1747
Solid Content	3Hrs.@105°C	0.05%

These are typical results, not product specifications



Three Bond International, Inc. Technical Data Sheet

TB Glue Accelerator 32 **(TB Activator 1791B)**

Information

Three Bond Glue Accelerator 32 is a clear to yellow liquid which speeds up the cure rate of ThreeBond 1700 series instant adhesives.

Application

TB Glue Accelerator 32 speeds up the cure rate of ThreeBond 1700 series instant adhesives. It helps create a strong bond quicker than instant adhesives used alone.

Typical Properties

Properties	TB-TS	Value
Appearance	201-01	Clear to yellowish liquid
Specific gravity (@ 25°C)	213-02	0.85
Curing Time	-	30 Sec. Max. with TB1747
Solid Content	3Hrs.@105°C	0.05%

These are typical results, not product specifications



Three Bond International, Inc.

Technical Data Sheet

TB Glue Accelerator B-9 **(TB Activator B-9)**

Information

Three Bond Glue Accelerator B-9 is a clear to yellow liquid which speeds up the cure rate of ThreeBond 1700 series instant adhesives.

Application

TB Glue Accelerator B-9 speeds up the cure rate of ThreeBond 1700 series instant adhesives. It helps create a strong bond quicker than instant adhesives used alone.

Typical Properties

Properties	TB-TS	Value
Appearance	201-01	Clear to yellowish liquid
Specific gravity (@ 25°C)	213-02	0.730
Curing Time	-	15 Sec. Max. with TB1747
Solid Content	3Hrs.@105°C	0.03%

These are typical results, not product specifications



Three Bond International, Inc. Technical Data Sheet

TB Glue Accelerator 377

Information

Three Bond Glue Accelerator 377 is a clear to yellow liquid which speeds up the cure rate of ThreeBond 1700 series instant adhesives.

Application

TB Glue Accelerator 377 speeds up the cure rate of ThreeBond 1700 series instant adhesives. It helps create a strong bond quicker than instant adhesives used alone.

Typical Properties

Properties	TB-TS	Value
Appearance	201-01	Clear to yellowish liquid
Specific gravity (@ 25°C)	213-02	0.84
Curing Time	-	55 Sec. Max. with TB1747
Solid Content	3Hrs.@105°C	0.05%

These are typical results, not product specifications