



## Three Bond International, Inc. Technical Data Sheet

### TB 1797 (PP/PE Primer)

#### Information

Three Bond 1797 is a clear yellow liquid used exclusively as a primer for ThreeBond 1700 series instant adhesives.

#### Application

TB 1797 is used for bonding polypropylene, polyethylene polyacetal and EP rubber. It is also effective in applications to polyurethane and soft PVC.

#### Typical Properties

Properties	Unit	Value
Appearance	-	Clear yellowish liquid
Specific gravity (@ 25°C)	-	0.80
Solid Content	%	0.01 ~ 1.0

- Setting Time (Tested with TB1741)

Substrate	Units	Value
Polyethylene	Second	10
Polypropylene		10
Polyacetal		15
EPDM		10
Polyurethane		10
Soft PVC		10

*These are typical results, not product specifications*