



Three Bond International, Inc.

Technical Data Sheet

TB 1797 (PP/PE Primer)

Information

Three Bond 1797 is a clear yellow liquid used exclusively as a primer for ThreeBond 1700 series instant adhesives.

Application

TB 1797 is used for bonding polypropylene, polyethylene polyacetal and EP rubber. It is also effective in applications to polyurethane and soft PVC.

Typical Properties

Properties	Unit	Value
Appearance	-	Clear yellowish liquid
Specific gravity (@ 25°C)	-	0.80
Solid Content	%	0.01 ~ 1.0

- Setting Time (Tested with TB1741)

Substrate	Units	Value
Polyethylene	Second	10
Polypropylene		10
Polyacetal		15
EPDM		10
Polyurethane		10
Soft PVC		10

These are typical results, not product specifications