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Three Bond Co., Ltd.

Technical Data
ThreeBond 3062U
UV-curing Resin

1. Product description

ThreeBond 3062U is a UV-curing resin. This resin cures quickly by exposure to UV irradiation of 200 to 400 nm. In addition, it has anaerobic curability and can cure on metallic surfaces which cannot be exposed to UV light or are in shade.

2. Features

- (1) Cures quickly by exposure to UV irradiation. (Standard curing conditions: 30 kJ/m² (3000 mJ/cm²))
- (2) Has flexibility and is suitable for bonding of different materials.
- (3) Has anaerobic curability and is applicable to bonding of metal parts.

* Anaerobic curability: The resin enters a fine gap between metal parts and cures when sealed off from the air.

3. Applications

Bonding of different materials, and bonding of motor magnet cases

4. Properties (in the liquid state)

Test item	Unit	ThreeBond3062U	Test method	Remarks
Main component		Modified (meth) acrylate	-	
Appearance	-	Transparent light yellow to brown liquid	3TS-201-01	Visual inspection
Viscosity	Pa·s (cP)	1.0 (1000)	3TS-210-02	Rotor No. 3, 20 rpm
Specific gravity	-	1.07	3TS-213-02	

5. Characteristics of cured resin

Test item	Unit	ThreeBond3062U	Test method	Remarks
Main component	-	Poly (meth) acrylate		
Hardness	-	70	3TS-215-01	60kJ/m ² (6000mJ/cm ²)
Elongation	%	250	3TS-320-02	
Young's modulus	MPa (kgf/cm ²)	38.2 (390)	3TS-330-01	
Tensile strength	MPa (kgf/cm ²)	14.7 (150)	3TS-320-02	
Glass transition temperature	°C	74	3TS-501-04	
Water absorption	%	12.8	3TS-233-01	60kJ/m ² (6000mJ/cm ²)
Cure shrinkage	%	9.9	3TS-228-01	

Curing conditions: 4-kw high-pressure mercury lamp (HMW-244-11CM made by Orc)
UV dose: 30kJ/m² (3000mJ/cm²)

6. UV curability

Test item	Unit	ThreeBond3062U	Test method	Remarks
Thick film curability	mm	1 or more	3TS-222-01	

7. Shear bond strength

Test item	Unit	ThreeBond3062U	Test method	Remarks
Glass / Glass	MPa (kgf/cm ²)	9.8 (100)	3TS-301-13	Material failure
Glass / Fe	MPa (kgf/cm ²)	12.7 (130)	3TS-301-13	Glass material failure
Glass / Glass epoxy	MPa (kgf/cm ²)	8.8 (90)	3TS-301-13	
Acryl / Fe	MPa (kgf/cm ²)	9.8 (100)	3TS-301-13	Acrylic material failure

Curing conditions: 4-kw high-pressure mercury lamp (HMW-244-11CM made by Orc)
UV dose: 30kJ/m² (3000mJ/cm²)

8. Anaerobic curability

Test item	Unit	ThreeBond3062U	Test method	Remarks
Setting time	min	Within 10	3TS-220-05	Fe/Fe, clearance of 0.01 mm
Shear bond strength	MPa (kgf/cm ²)	12.7 (130)	3TS-301-13	Fe/Fe
Fitted bonding strength	MPa (kgf/cm ²)	26.5 (270)	3TS-305-01	Fe/Fe, clearance of 0.01 mm

Curing conditions: 25°C for 24 hrs

9. Instructions for use

- (1) The curing speed varies depending on the type of light source and irradiation distance. Check the curing speed prior to use.
- (2) In principle, curing will not occur in portions where the UV light does not reach.
- (3) Because some gas is generated during application and curing with UV light, use forced air ventilation in the working area and UV light irradiation area. Also, if necessary, wear appropriate protective clothing, such as a mask, gloves (impervious) and goggles. Use the product in a place equipped with a local exhaust system.
- (4) Do not inhale or ingest. Harmful to health. Do not inhale or ingest. If ingested, get immediate medical attention.
- (5) Harmful to health. Do not directly touch nor inhale vapor. If it adheres to the skin, it may cause inflammation. If it adheres to the skin, immediately wipe it away with cloth or paper, and wash the skin with soap and water. If it gets in the eyes, wash them with running water for about 15 minutes, and get medical attention.
- (6) If any abnormality is found in the body, stop using it, and get medical attention.
People who have allergies or susceptible skin should avoid handling it.
- (7) Some materials may deteriorate if this product is used. The effects on the substrate should be confirmed in advance. If there are any problems, do not use.
- (8) Do not transfer product into another container nor return unused product to the original container.
- (9) The product solidifies on metallic parts. Do not use metallic nozzle or other metallic parts.
- (10) After use, store with the cap tightly fitted to prevent deterioration and contamination.
- (11) Store the product in a dry place at 5 to 10°C away from light.
- (12) Keep out of reach of children.
- (13) It may generate toxic gas. Entrust disposal to a waste disposal company.
- (14) Due to the properties of the resin, slight discoloration may occur.

