#### PRODUCT INFO GUIDE

# ThreeBond

## **ANAEROBIC ADHESIVES**

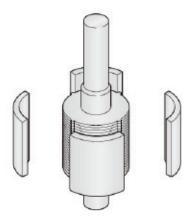
### **Product Information:**

- Cure upon exposure to metal and removal of oxygen supply
- For the bonding and sealing of screws (threadlocks) and other interlocking parts
- Upon full curing, within 24 hours, they become oil, chemical, heat, and weather resistant
- Operating temperature range -40°C 150°C (~200°C for heat resistant type)
- Many different strength grades available
- UV curable versions available
- Halogen free versions are also available
- Primer that acts as a curing accelerator

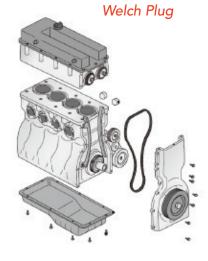
### **Applications:**

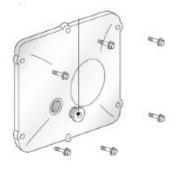
- Magnet bonding
- Around batteries
- Bonding to fix various electric components, sensors, motors
- High vibration environments





Shaft & Magnet Bonding







ThreeBond International, Inc.513-779-7300www.ThreeBond.com6184 Schumacher Park Dr., West Chester, 0H 45069

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TB1342	Low-strength, removable threadlocking adhesive, for use where disassembly is required. Consistent torque strength after exposure to heat and chemicals. Hardens with low shrinkage at normal temperatures. A quick-cure version is available as TB1342N.
TB1386D TB1386E TB1386H	Excellent water resistance, tight clearance. Easy to use with coating robots. TB1386H has fluorescence. Recommended for welch plugs.
TB1355D TB1359 TB1359D TB1359G	For surface adhesion, with UV-curability. Flexible, high peel strength. TB1355D is medium-high viscosity, TB1359 and TB1359D are high viscosity. TB1359G is high-viscosity and heat-resistant.
TB1303N TB1305N	High-strength, fast-curing adhesives for sealing screws. TB1303N is low-viscosity, great for bolts size M10 or smaller, TB1305N is medium-viscosity, great for bolts size M10 or larger. Temperature range of -40°C to 150°C.
TB1360F	Fast-curing, good for screws and interlocking pieces of any size. Heat resistance of -40°C to 200°C.
TB1372D	Good for holding interlocking pieces in place under high heat, as it has a high glass transition temperature (147°C). It has a high strength, low-viscosity type with UV curability.
TB1389F	Good flange sealant for transportation, agricultural, and construction machines. Rubber elasticity gives TB1389F high conformability and excellent sealability for dissimilar metals and larger flanges.

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